



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM651V3000121-7

Job Sheet 181894



Part No: RBEM651V3000121-7

Job Qty: 5 ea

Part Name: Velcro Strap



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 9/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000121 Rev. 2 IPP Rev. A 18.06.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		9/13/18	0.00	0.00	Purchasing		SEP 12 2018
120	Packaging	5 pcs		9/13/18	0.00	0.00	Packaging2		SEP 12 2018
130	QC	5 pcs		9/13/18	0.00	0.00	QC6		61
140	Packaging	5 pcs		9/13/18	0.00	0.00	Packaging3-1		SEP 17 2018
150	QC21-SA	5 Ea		9/13/18	0.00	0.00	QC21		SEP 17 2018

Part Op 110 - Issue P/O to Tulmar; P/O 040632 - Manufacture RBEM651V3000121-7 as per DWG. Certificate of Descriptions: Conformity is required

aug 23. 2018 x S R L

PO Details

Tulmar Safety Systems (tul001-vc)



PO No: PO040832

Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM651V3000121-7P	Front Shaft Protector	5 Ea (1 ea)	110-Purchasing	5109416

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	RBEM651V3000121-7P	5	0	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 2:10 PM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S109417



Part: RBEM651V3000121-7

Job No: 181894

Serial No/Batch: S109417

Revision: 2

Inspector:

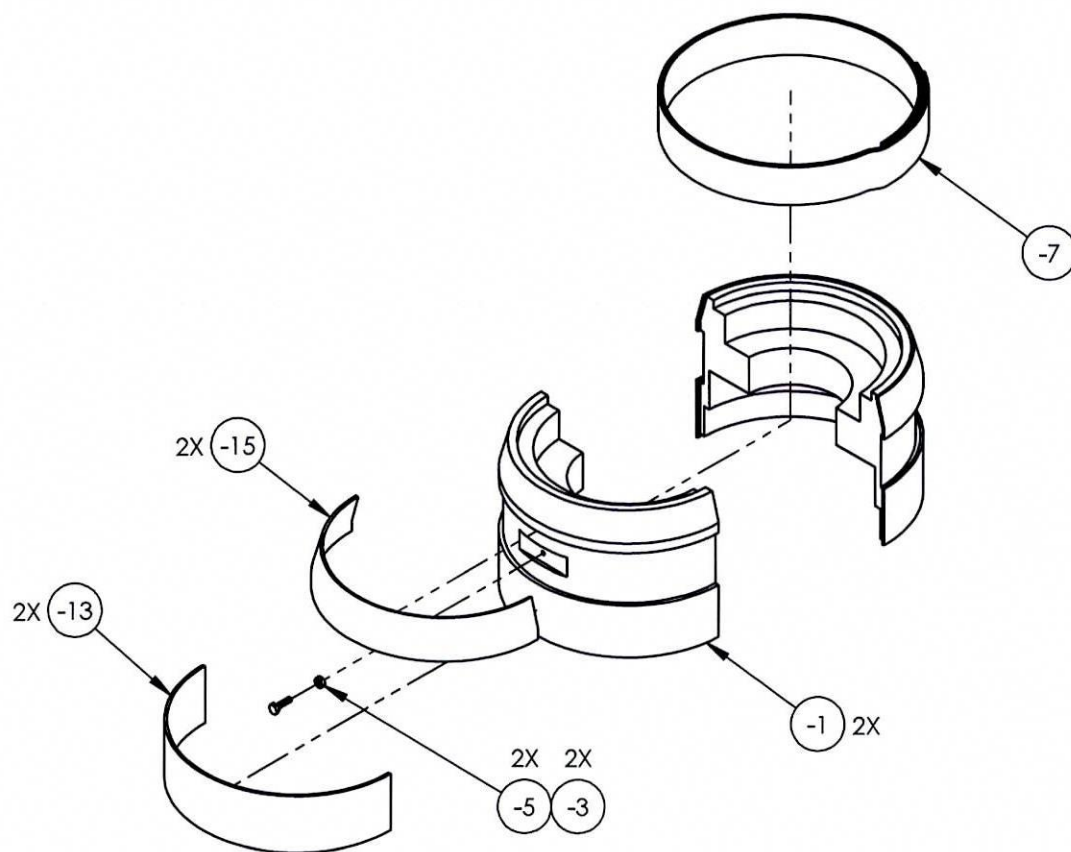
Exp Date:

Instructions:

Date: 09/12/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/27/2016	SM	JAG
2	16-0209	-1 CH'D DIM'S WAS .017 ±.010 IS (.063), WAS 2.81 IS 2.76, WAS 2.61 IS 2.56, WAS M3X0.5-6H .24 IS M3X0.5-6H .24. -9 CH'D DIM WAS 1.00 IS (1.00).	11/2/2016	RJC	JAG



NOTES:

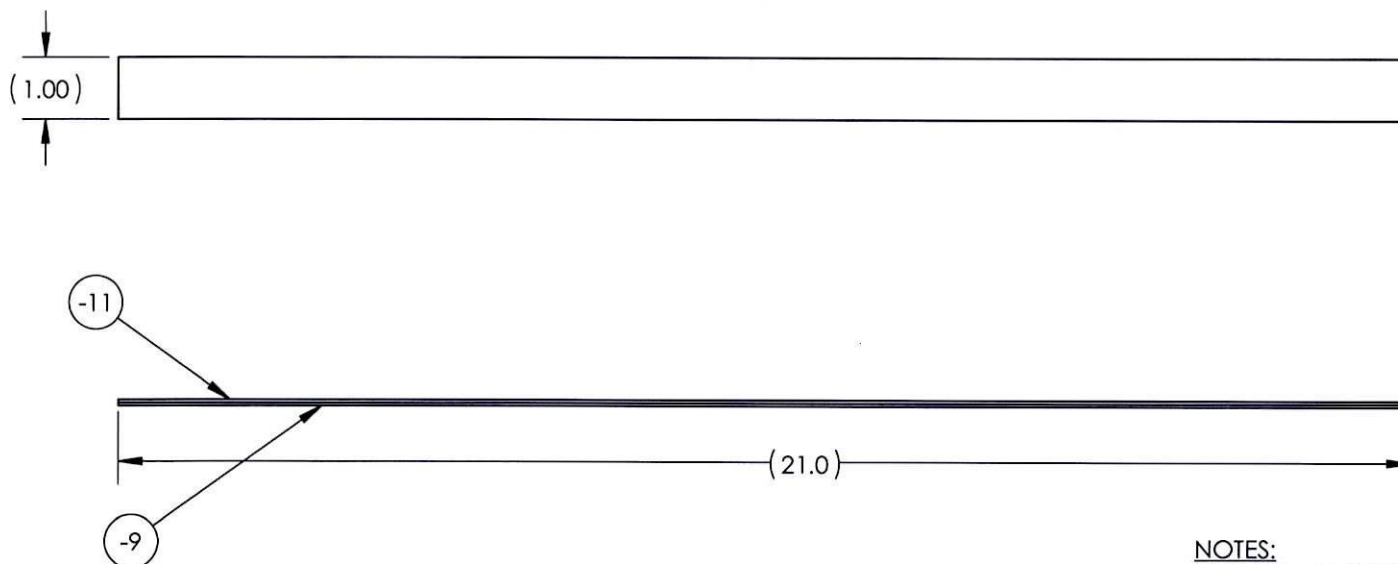
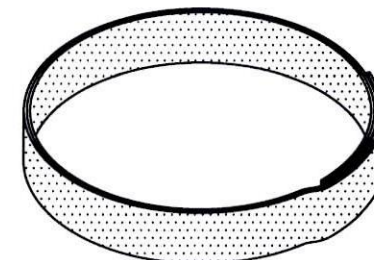
- REF. AIRBUS T/N: M651V3000121.
- USED IN KIT RBEM651V3000102.

DART AEROSPACE	
TITLE FRONT SHAFT PROTECTOR	
DWG NO. RBEM651V3000121	REV 2
MAT'L HEAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: MACKOVJAK CHECKED: DUERFELDT OPBS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H175	
SCALE 1:4	DATE 4/21/2016
SHEET 1 OF 7	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	COLLAR	DELRI/ACETRON GP	WHITE	2
		B/O	-3	2	HEX HEAD CAP SCREW	NYLON	M3 x 0.5 x 12mm (ESSENTA COMPONENTS # SXHM3L12A)	1
		B/O	-5	2	HEX NUT	NYLON	M3 x 0.5 (MCMASTER-CARR # 93800A400)	1
	X		-7	1	VELCRO STRAP			3
1		B/O	-9		VELCRO, LOOP	VELCRO	1" LOOP VELCRO, BLACK (MCMASTER-CARR # 9489K501) MOD.	4
1		B/O	-11		VELCRO, HOOK	VELCRO	1" HOOK VELCRO, BLACK (MCMASTER-CARR # 9489K306) MOD.	5
		B/O	-13	2	BOTTOM FELT	FELT	1.5 X 1/16 ADHESIVE FELT STRIP (MCMASTER-CARR # 5051K481) MOD.	6
		B/O	-15	2	TOP FELT	FELT	1 X 1/16 ADHESIVE FELT STRIP (MCMASTER-CARR # 5051K431) MOD.	7
	ASSY -7							

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



NOTES:
SEW -9 & -11 BACK TO BACK.

DART AEROSPACE	
TITLE FRONT SHAFT PROTECTOR	
DWG NO. RBEM651V3000121-7	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:3	DATE 4/21/2016
SHEET 3 OF 7	

(-7)
VELCRO STRAP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040832**

Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO040832

PO Date: 8/23/18

Due Date: 9/13/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

E-MAILED
AUG 23 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181894	RBEM651V3000121-7P			Front Shaft Protector	Firmed	-	9/13/18	5 Ea	0 Ea	5 Ea	\$8.96/Ea	\$29.80
2	181896	RBEM651V3000125-3P			Strap Assembly	Firmed	-	9/13/18	10 Ea	0 Ea	10 Ea	\$14.90/Ea	\$149.00
Line Item Note Will bring the RBEM651V3000125-1 ASAP													
3	182404	RBEM623U1002102-23P			Strap Assembly	Firmed	-	9/13/18	15 pcs	0 pcs	15 pcs	\$50.00/pcs	\$750.00
Grand Total:													\$928.80

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/23/18 2:07 PM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

64403 1

Ship Date
9/11/2018

Bill To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36359	8/24/2018	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
040832	Pick-Up	FOB ORIGIN		
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				
87407-001 Velcro Strap / for Front Shaft Protector Drawing No: RBEM651V3000121-7 + MU DWG Rev: 2+1 RBEM651V3000121-7 SF=45966	5.00	EA	5.00	
Lot no.: BATCH0000000001		5.00		

DAS
61
9-89

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie - fe Jaramela

Date: *SEP 11/18*